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Figure 18 — Holding The Flywheel CAUTION NOTE Local laws may require the use of a Injury may occur if the resistor spark plug to suppress ignition signals. Before making a carburetion check, fill the fuel tank with 9. Listen for air leaking from cylinder head gasket, fresh, clean gasoline. If the threads. Figure 31 — Plug Elbow NOTE. Flywheel and Crankshaft 4. Remove screws, Set aside air horn Figure 37 and gasket. Disconnect breather tube. Replace the flywheel key. Remove rocker arm adjusting nuts Figure 43 Before cylinder head can be removed, muffler guard and and rocker arms muffler must be removed. Discard valve stem seal. Remove the Figure 57 transom brackets. Replace assembly if any of the above conditions exist. Discard crankshaft if worn smaller than the following minimum diameter specifications. Replace the Figure 73 camshaft if the teeth are worn or nicked. Figure 73 — Camshaft. Tighten either end of cylinder bore adjusting knob with finger or small screwdriver until 6. The piston pin is a slip fit in both the piston and connecting rod. Figure 92 — Shimming The Crankcase Cover Armature Air Gap 1. Pull left side of armature away from flywheel and tighten left screw. Continue to press until 1. Install push rods through push rod Figure 99 small end of slot can slide into groove on valve stem. Do not cave in plug. Install Inlet Needle and Float 3. After plug is installed, seal outside edge of plug with 1. Install the gear case assembly to the midsection. The locating ridges of the clamp must engage the slot in the rod. Torque the screw to 60 in. lbs. Grease the hex end of drive shaft spring as shown. Hold times are long. Single cylinder L head engines built after 1981. Intek VTwin OHV engines. Vanguard Single cylinder OHV aircooled engines. Single cylinder OHV aircooled engines. Vanguard, VTwin OHV engines. Single cylinder engines built before 1981. Join Repair Clinics VIP email list for 10% off, plus other discounts and tips.

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